

## Assembly instructions



## Specific G-link advice

- » Mount the pin on the washer side of the bush
- » The G-link is not designed for frequent assembly and disassembly.
- » Check the locking mechanism by lightly tapping the end of the pin with a hammer. The pin should not easily be moved by this tapping, and a good locking effect should be confirmed.

## Important advice for safe use

- » Take note of heat conditions which reduce the working load limit.
- » Lift and lower loads smoothly – do not jerk.
- » Use only original Gunnebo spare parts.
- » Never exceed published working load limit.
- » Hot dip galvanizing is not allowed.
- » Use in acidic conditions is not allowed
- » Sharp edges and burrs must be removed to prevent snagging.
- » If the intention is to use the product intensively and close to WLL, we recommend upgrading the product one size.

## Inspection instructions

Perform inspections regularly. Inspections must be performed by a competent person who is suitably trained, qualified through knowledge and practical experience, and who has the instructions necessary to perform the required tests and examinations. Look for:

- » Bent, nicked, worn or elongated components
- » Severe corrosion
- » Scouring and cracks
- » Make sure that the all functions are fully operable.
- » Check the locking mechanism by lightly tapping the end of the pin with a hammer. The pin should not be easily moved by this tapping, and a good locking effect should be confirmed.
- » Enlarged hole and throat openings.
- » If any components show faults from the above inspection, it must immediately be removed from service.

